

A Thiol-ene Degradable Resist for Hybrid Nanoimprint-soft Lithography

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Soft nanoimprint lithography has been developed to overcome the disadvantages of conventional nanoimprint based on rigid mold. A commercial UV transparent elastomer, polydimethylsiloxane (PDMS), is widely used as a mold in soft nanoimprint lithography.^{1,2} However, when it turns to replicating patterns with sub-100 nm scale features, PDMS is unable to avoid pattern distortion due to its low modulus. In our previous work, we developed a hybrid nanoimprint-soft lithography (HNSL) mold with a sub-30 nm resolution, which consisted of a rigid cross-linked patterning layer on an elastic PDMS support.³ The patterning layer was formed from multifunctional acrylated polysiloxane oligomers which enabled the formation of a rigid polymer network for high imprint resolution. However, oxygen sensitivity of acrylate monomers during polymerization makes mold fabrication time-consuming and complicated. In addition, if the master is stained by silicon-containing resist during hybrid mold replication, it is a great challenge to clean the expensive master without any damage.

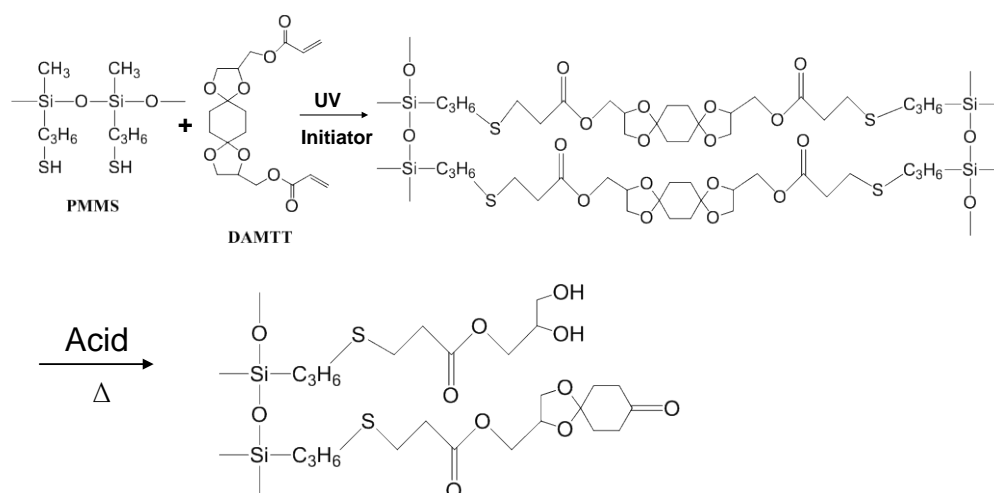
In this paper, we design a novel UV-curable resist for HNSL mold fabrication, which is degradable under mild acidic conditions and insensitive to oxygen. The resist system comprises an acid-degradable cross-linker, 2,10-diacryloyloxymethyl-1,4,9,12-tetraoxaspiro[4.2.4.2] tetradecane (DAMTT)⁴, and an acrylated polysiloxane, poly[(mercaptopropyl)methylsiloxane] (PMMS). Its cross-linking mechanism is based on thiol-ene chemistry, so that oxygen sensitivity of acrylate group can be avoided. The cured resist can be decomposed into linear chains through the cleavage of acid-labile ketal links and dissolved in organic solvent when heated in an acidic solution (Scheme 1). The resist possesses necessary properties for mold fabrication and imprinting, including low shrinkage (about 5%), high modulus, high thermal stability, high UV transparency and stability in normal environment. Furthermore, since the cured resist is degradable in acidic media, the stained master can be renewed in a mild condition. Figure 1 shows the SEM images of the patterned degradable resist with nanoscaled features of various sizes and shapes by HNSL molds, which are fabricated from the same resist as a patterning layer.

¹ J. H. Chang, F. S. Cheng, C. C. Chao, Y. C. Weng, S. Y. Yang, and L. A. Wang, *J Vac Sci Technol A* **23**, 1687 (2005).

² Y. N. Xia and G. M. Whitesides, *Angew Chem Int Edit* **37**, 551 (1998).

³ Z. W. Li, Y. N. Gu, L. Wang, H. X. Ge, W. Wu, Q. F. Xia, C. S. Yuan, Y. Chen, B. Cui, and R. S. Williams, *Nano Lett* **9**, 2306 (2009).

⁴ X. Hu, T. Yang, R. H. Gu, Y. S. Cui, C. S. Yuan, H. X. Ge, W. Wu, W. D. Li, and Y. F. Chen, *J. Mater. Chem. C*, DOI:10.1039/C3TC32048K



Scheme 1. Mechanism of UV-curing and acid decomposition of the degradable resist for HSNL mold.

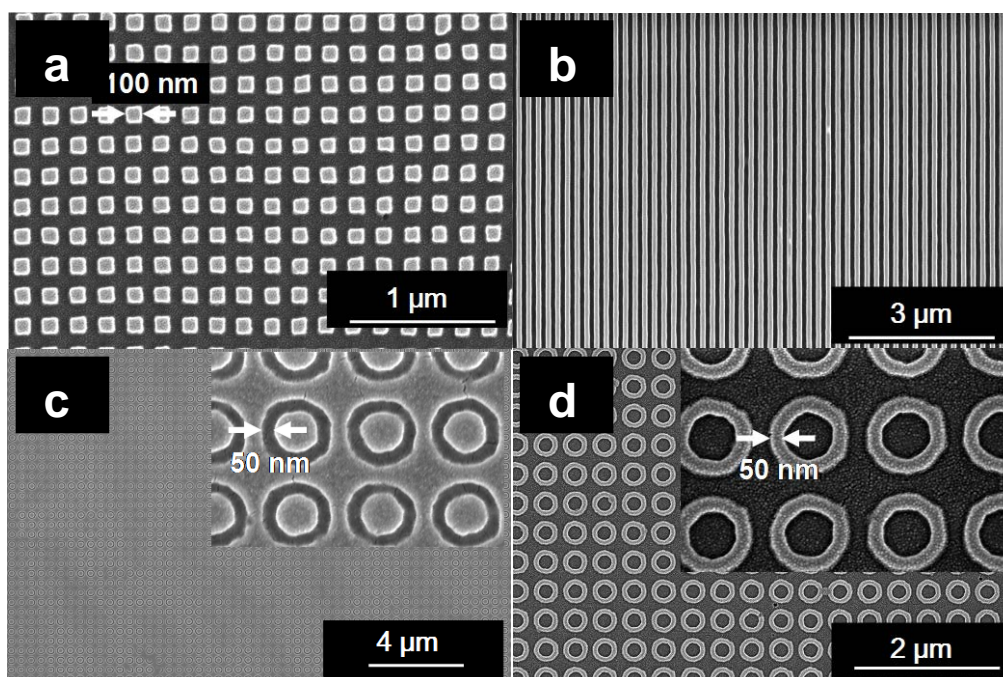


Figure 1. SEM images of imprinted patterns of the degradable resist by HSNL mold fabricated from the same resist: a) square dot arrays with half-pitch of 100nm and side length of 100nm; b) grating patterns with a half-pitch of 100nm; c)-d) notch ring and cam ring arrays with an outer diameter of 300nm, a ring width of 50nm and a periodicity of 400nm.