

Micro and nanopatterning of Metal Oxo-Cluster photoresists

Chun-Cheng Yeh, Shang-Yu Yu, Po-Yi Chang, Dominique Berling,
Olivier Soppera

*Institut de Science des Matériaux de Mulhouse (IS2M), CNRS UMR 7361,
Université de Haute-Alsace, 15 rue Jean Starcky, 68057 Mulhouse (FRANCE)*

Hsiao-Wen Zan

*Department of Photonics and Institute of Electro-Optical Engineering, National
Chiao Tung University, Hsinchu, Taiwan 30010, R.O.C.*

Metal Oxo-Cluster (MOC) based photoresists have emerging as a very interesting alternative material platform for the next generations of photolithography. The sol-gel chemistry to generate them is very versatile, the building blocks are of nanometer scale size, allowing nanoscale patterning and these MOC precursors can be easily transformed by light or heat into metal oxide. Not only metal oxide micro and nanostructures are useful as mask for etching but also, the metal oxide nanostructures can be directly used in devices like nanogenerators, gas sensors, biosensors, photodetectors, spintronic devices, and field-effect transistors.

We describe in this study the synthesis, characterization and DUV photolithography of MOC photoresists, based on Zr, Ti, Hf and Zn. A deep investigation of the photoinduced modification of the MOC is carried out by spectroscopic ellipsometry, FTIR, Raman, XPS, in order to describe how the MOC photoresist is crosslinked and have thus a negative tone behavior. We also investigated the photopatterning of these photoresists by DUV interferometric lithography.

Finally, electrical properties of amorphous metal oxide nanopatterns are investigated, which opens doors towards applications in sensing. Since direct-patterning techniques enable low-cost fabrication of nanoscale metal oxide structures, these methods are expected to accelerate the development of nanoscale devices and systems based on metal oxide components in important application fields such as flexible electronics, the Internet of Things (IoT), and human health monitoring.

-
1. Yeh C.C.; Zan H.W.; Soppera O., *Adv. Mater.* 2018, 30, 1800923.
 2. Leuschel, B.; Gwiazda, A.; Heni, W.; Diot, F.; Yu, S.-Y.; Bidaud, C.; Vonna, L.; Ponche, A.; Haidara, H.; Soppera, O., *Scientific Reports* 2018, 8 (1), 10444.
 3. Yeh, C. C.; Colis, S.; Fioux, P.; Zan, H. W.; Berling, D.; Soppera, O., *Adv. Mater. Interfaces* 2017, 4(22), 8.
 4. Yeh, C.-C.; Liu, H.-C.; Heni, W.; Berling, D.; Zan, H.-W.; Soppera, O., *J. of Mater. Chem. C* 2017, 5 (10), 2611.
 5. Yeh, C. C.; Liu, H. C.; Chuang, M. Y.; Denzer, J.; Berling, D.; Zan, H. W.; Soppera, O., *Adv. Mater. Interfaces* 2016, 3 (19), 12.
 6. Lin, H.-C.; Stehlin, F.; Soppera, O.; Zan, H.-W.; Li, C.-H.; Wieder, F.; Ponche, A.; Berling, D.; Yeh, B.-H.; Wang, K.-H., *Scientific Reports* 2015, 5, 10410.

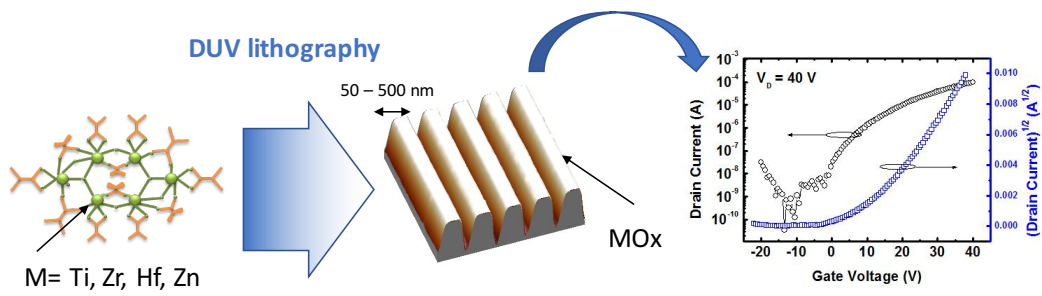


Figure : Schematic view of MOC clusters; AFM images of patterns with typ. width between 50 and 500 nm and thickness of few tens of nm ; illustration of semi-conducting properties of the DUV patterned ZnO material.