

# Low Cost Nano Imprint for Surface Enhanced Raman Scattering

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In Raman Spectroscopy monochromatic light scatters inelastically from targeted molecules. The resulting wavelength changes serve as identifying “fingerprints” of the molecules. In Surface Enhanced Raman Scattering (SERS) nano-metallic surfaces in contact with the molecules enormously enhance the spectroscopic signal. In this work a laser beam at 650 nm wavelength was focused by a lens onto a SERS layer in contact with a suspension of Rhodamine 6G (R6G) dye (Fig 1). The SERS layer was constructed by using fine grit (1 $\mu$ m) sandpaper as a template for imprinting nano-patterns on a PETE-1 thermoplastic substrate. Therefore, costly nano lithographic processing was avoided. A pressure of 500 MPa in a 90°C oven for 12 minutes produced nano-scale imprints in the plastic which were filled by 50 nm long silver rods from a commercially available ink used for jet printers (Fig. 2). Strong Raman spectra were obtained with a 1 milli mol. suspension of the R6G (Fig 3). The signal strength decreased linearly at reduced concentrations in logarithmic scale, as expected for SERS, down to 1 nano mol. (Fig. 4). Raman signals were not detected on thermoplastic substrate without nano imprint. Signals were not obtained with substrates imprinted with coarse surface sandpaper (6  $\mu$ m), suggesting that the Raman signals arose from the finer gaps between nanoparticle clusters in the 1 $\mu$ m grit imprint.

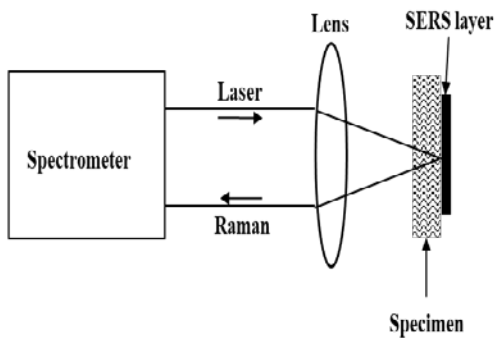


Fig. 1: Experimental setup

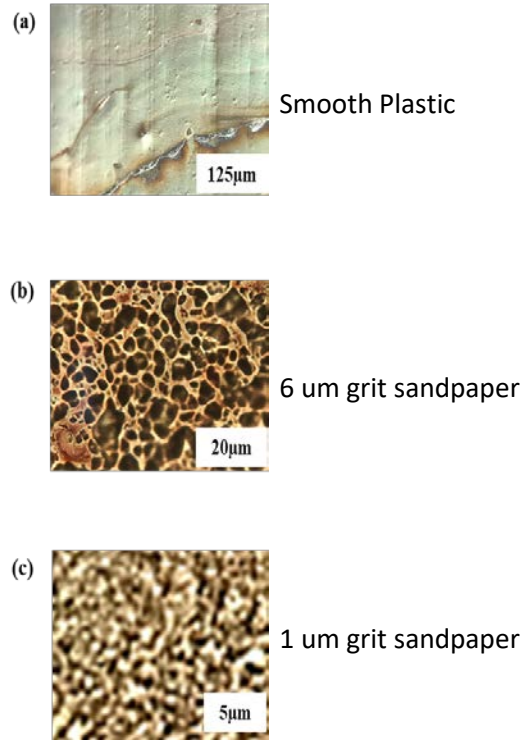


Fig. 2 Micrographs of deposited silver dye on various substrates

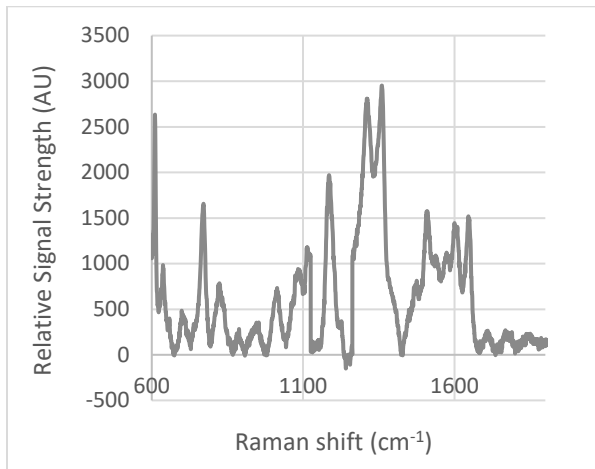


Fig. 3. Raman spectrum of 1 mM R6G

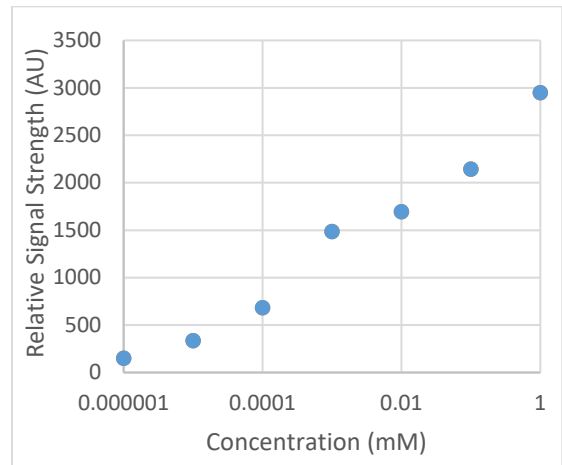


Fig 4.  $1360\text{cm}^{-1}$  R6G Raman peak signal strength vs concentration of R6G (mM)