

Enhanced electrical properties of nitrogen ion implanted epitaxially grown rare earth oxide thin film on silicon

A. Joseph,^{1,2} G. Lilienkamp,³ T.F. Wietler,¹ and H.J. Osten¹

1. *Institute of Electronic Materials and Devices, Leibniz Universitat Hannover, Schneiderberg 32, 30167 Hannover, Germany. Clausthal*
2. *Cochin University Of Science and Technology, South Kalamassery, Ernakulam, Kerala, 682022, India*
3. *University of Technology (TU Clausthal), Adolph-Roemer-StraÙe 2A, 38678 Clausthal, Zellerfeld, Germany.*

Epitaxial development of crystalline Gd₂O₃ on silicon in the cubic bixbyite structure exhibits a high band gap of approximately 6 eV, symmetrical band offsets, and only a 0.4 percent lattice mismatch to Si. Layers developed using an optimized process can have sufficiently high k-value, excellent reliability, and high electrical breakdown voltages.ⁱ The current fascination with the capabilities of spintronic devices has heightened the need to investigate intrinsic ferromagnetic semiconductors, of which the rare earth nitrides are examples. It will be fascinating to learn more about how these materials, rare earth oxides and nitrides, combine to generate rare earth oxynitrides.

The effects of nitrogen incorporation in epitaxial gadolinium oxide (Gd₂O₃) films by high-dose ion implantation on Si (111) after annealing have been explored. Varying the implantation dose changes the nitrogen content of the oxide layer. XPS and AES were used to investigate the presence of nitrogen incorporation on the Gd₂O₃ layer. Nitrogen is thought to be incorporated into Gd₂O₃ via filling oxygen vacancies. After sputter depth profiling, nitrogen reached a maximum concentration of 11% in the interface between the silicon dioxide and Gd₂O₃ layers and the implanted portions of the Gd₂O₃ oxide layer.

In complex oxides grown at a higher temperature, oxygen vacancies (VOs) are the dominant electrically active defect sites, increasing the leakage current. When nitrogen is incorporated in the oxide layer, nitrogen atoms occupy the oxygen vacant sites and therefore change their energy levels and also immobilize the VOs, which may successively reduce the leakage current due to the movement of the VOs.ⁱⁱ Ion implantation causes damage to the layer, and it is an effective method for reducing leakage current and enhancing the electrical behaviour of rare earth oxides.

ⁱ M. Badylevich, S. Shamuilia, V.V. Afanas'ev, A. Stesmans, A. Laha, H.J. Osten, and A. Fissel. Investigation of the electronic structure at interfaces of crystalline and amorphous Gd₂O₃ thin layers with silicon substrates of different orientations. *Appl. Phys. Lett.* 90, 252101 (2007).

ⁱⁱ N. Umezawa, K. Shiraiishi, T. Ohno, H. Watanabe, T. Chikyow, K. Torii, K. Yamabe, K. Yamada, H. Kitajima, and T. Arikado. First principles studies of the intrinsic effect of nitrogen atoms on reduction in gate leakage current through Hf based high-k dielectrics. *Appl. Phys. Lett.* 86, 143507 (2005).